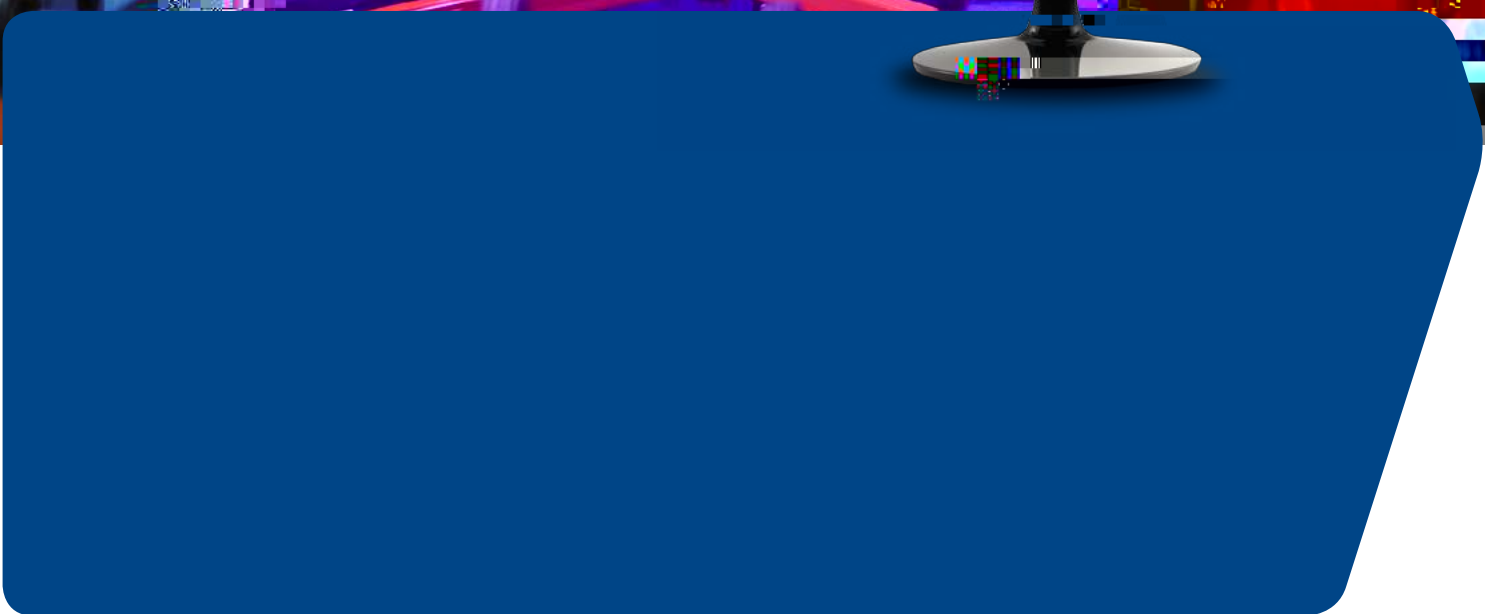
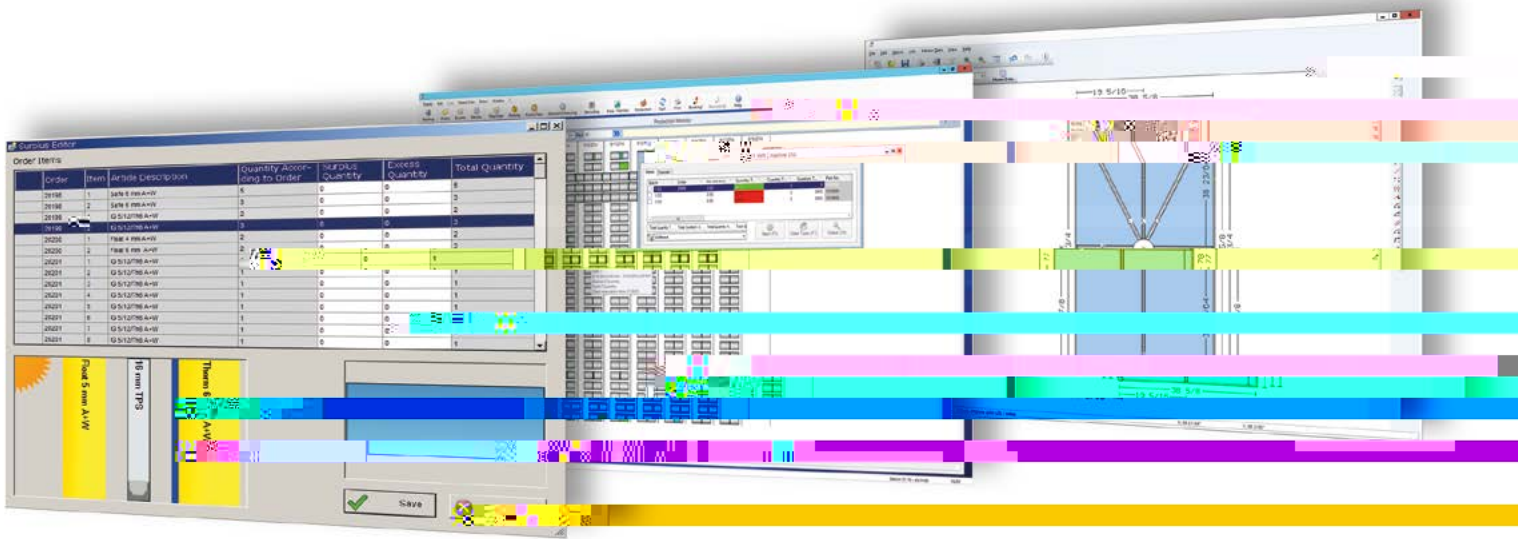


ID	Year	Month	Day	Time	Location	Status	Priority	Assignee	Comments
201901	1	Jan	1	10:00	Plant 1	Active	High	John	Task 1
201901	1	Jan	2	10:00	Plant 1	Active	High	John	Task 2
201901	1	Jan	3	10:00	Plant 1	Active	High	John	Task 3
201901	1	Jan	4	10:00	Plant 1	Active	High	John	Task 4
201901	1	Jan	5	10:00	Plant 1	Active	High	John	Task 5
201901	1	Jan	6	10:00	Plant 1	Active	High	John	Task 6
201901	1	Jan	7	10:00	Plant 1	Active	High	John	Task 7
201901	1	Jan	8	10:00	Plant 1	Active	High	John	Task 8
201901	1	Jan	9	10:00	Plant 1	Active	High	John	Task 9
201901	1	Jan	10	10:00	Plant 1	Active	High	John	Task 10





+T



Optimally planned

An efficient production change and modern production machine production demand organizational concept and planning and control of a. The machine, highly complex, in the high-tech environment, allow high clock rate and fast processing time, but only if the overall concept is high and the production process is optimally planned and controlled. Scalable of a environment and integrated solution are the key for an optimized production environment.

A+W Production is a highly flexible PPS solution for complete box and detailed scheduling of IG-, oghened-, and laminaed glass production. The system allows to plan and control even high-precision, multi-stepped production processes.

Recent improvements like campaign planning, implemented scheduling options and the improved scheduling algorithm complete the function of A+W Production and greatly facilitate the daily work of production management, production scheduling, and the effort on the shop floor.

A+W Production – functions

The system can be configured for all production areas, machine, and material flow. Information on a, and quantity change for example are reported to the ERP system. The order processing and allocation can be an effective, complete, quick and reliable; the delivery process can be organized and adjusted if necessary.

The basic function of A+W Production includes production- and machine-related box and detailed scheduling, optimization, machine allocation, production release, and the creation of production papers and labels. In addition to taking into account the machine utilization and production controlling, check program of a, machine, applied can be integrated on, the feasibility of production.

Machine allocation determines the primary machine and production alternative. The machine can be used for processing, if necessary. Rough scheduling permits a general overview of the order to be produced, so that he can be transferred to production in



variable batch size. The special feature of A+W Production is the high flexibility in the quantity / production-oriented realization of the unit to be produced based on different criteria.

A+W Production is an ideal complement for A+W Production. The use of the model for online control,

Detailed scheduling automatically defines the production sequence and back for all elements to be produced and processing steps to be performed. Depending on the organization, this sequence can be based on certain requirements, the level of back optimization, or production-related decisions.

